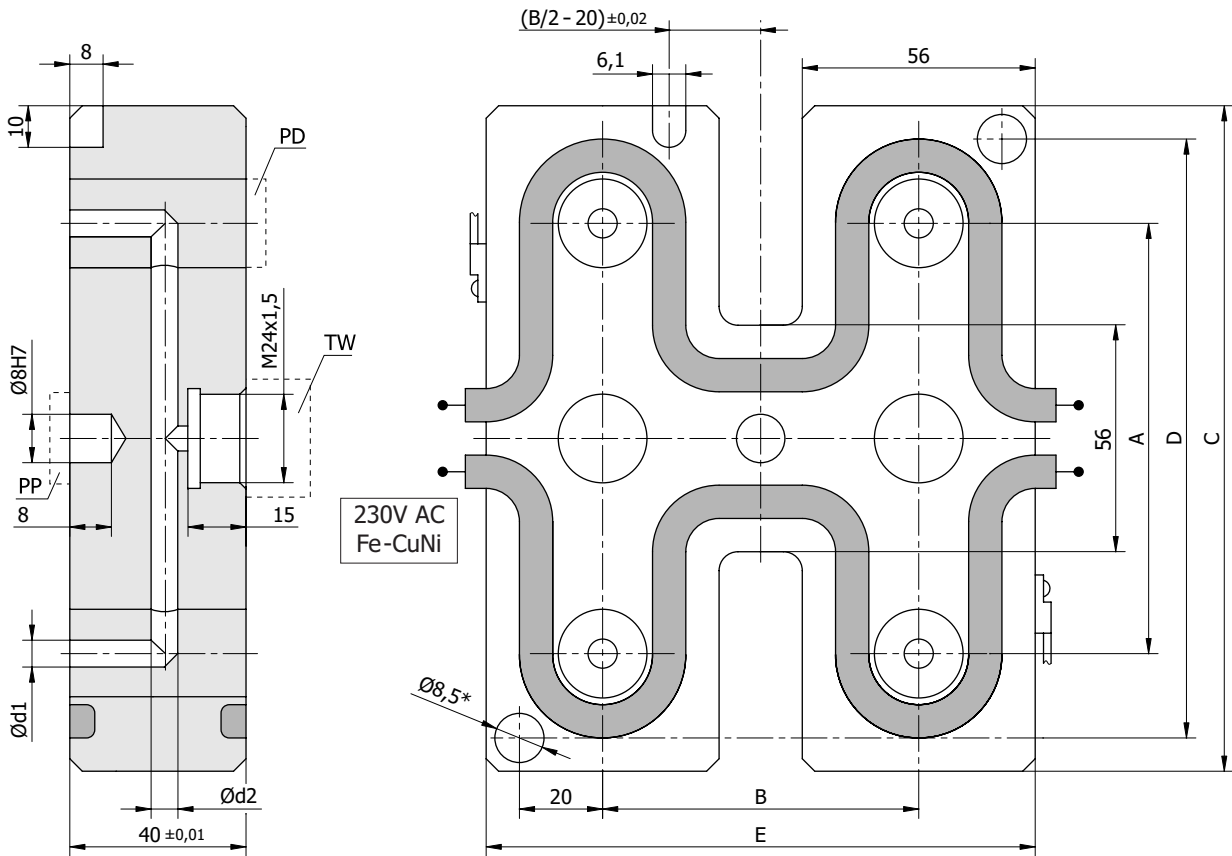


4 cavity manifold type RH



| manifold type | A | | B | C | D | E | Ø d1 | Ø d2 | P per zone | number of heating zones |
|---------------|-----|-----|-----|-----|-----|-----|------|------|------------|-------------------------|
| | min | max | | | | | | | | |
| RH - 1 | 100 | 150 | 100 | 206 | 190 | 156 | 4 | 6 | 1500 | 2 |
| RH - 2 | 150 | 200 | 100 | 256 | 240 | 156 | 5,5 | 8 | 1500 | 2 |
| RH - 3 | 200 | 250 | 120 | 306 | 290 | 176 | 7 | 10 | 2500 | 2 |
| RH - 4 | 250 | 300 | 120 | 356 | 340 | 176 | 9 | 12 | 2800 | 2 |
| RH - 5 | 300 | 350 | 120 | 406 | 390 | 176 | 11 | 14 | 1500 | 4 |

Note:

- Dimension Ø8,5* changes into M10 thread which facilitates removing manifold from the injection mould.
- Diameters of channels inside the manifold Ød1 and Ød2 are defined for each nozzle type.
- Spacing washers PD have standard height 12. The height of bearing washer PP is defined for each nozzle type.

How to order:

Manifold type / Injection points spacing / Injection bushing dimensions (see p. 31)

Example: RH-1 / A=150 / TW